

Toolbox Talk: The Safe Use of Heavy Earthmoving Machinery – The Six S's

## Description

Operating earthmoving equipment safely is paramount in the construction industry. Understanding and implementing the Six Sâ??s can prevent accidents and ensure a safe working environment. This talk focuses on the essential steps machine operators must take during emergencies.

## **Key Points**

### 1. STOP The Machine

In any emergency, your first action should be to stop the machine as quickly and safely as possible. This immediate response can prevent further hazards. For instance, if you notice a hydraulic leak, stopping the machine can prevent fluid from spreading and causing a fire.

### 2. SHIFT To Neutral

Once the machine is stopped, shift the gear to neutral. This step ensures that the machine remains stationary and reduces the risk of unintended movements. It also helps in stabilizing the equipment, especially on uneven terrain.

### 3. SET The Parking Brake

Engage the parking brake to secure the machine. This action is vital to prevent the equipment from rolling or shifting unexpectedly. A properly set parking brake can be the difference between a controlled stop and a potential disaster.

### 4. SHUT Down The Engine

Turn off the engine to eliminate any power source that could cause the machine to move or operate unintentionally. This step is crucial in preventing further mechanical issues and ensuring the safety of the operator and nearby workers.

### 5. SUMMON Help

Call for a service technician and clearly describe the problem. Prompt communication can expedite the resolution of the issue and ensure safety. Providing detailed information about the malfunction can help technicians prepare the necessary tools and parts for a quick fix.

### 6. STAY In The Cab

Usually, it is safer to stay in the cab until help arrives, especially if there are potential hazards



around the machine that you cannot see. However, if there is an immediate threat to your safety, find the safest and quickest exit. For example, in the event of a fire, assess the situation and exit the cab if it becomes too dangerous to stay.

# **Key Actions**

- **Pre-Operation Inspection**: Always perform a thorough inspection of the equipment before use. Check for any visible damage, fluid leaks, or loose components.
- **Safety Devices and Guards**: Ensure all safety devices and guards are in place and functional. These include seat belts, rollover protection structures (ROPS), and emergency shut-off switches.
- Emergency Procedures: Familiarise yourself with the machineâ??s emergency procedures. Know the location of fire extinguishers and first aid kits.
- **Communication Devices**: Keep communication devices handy for quick access. Radios and mobile phones can be lifesavers in emergencies.
- **Safety Training**: Regularly participate in safety training and drills. Staying updated on the latest safety protocols can significantly reduce the risk of accidents.
- **Report Malfunctions**: Report any malfunctions or safety concerns immediately. Do not operate equipment that is not in optimal condition.
- **Cab Cleanliness**: Maintain a clean and organised cab to avoid distractions. Loose items can become hazards during operation.
- **Manufacturer Guidelines**: Follow the manufacturerâ??s guidelines for operation and maintenance. These guidelines are designed to ensure the safe and efficient use of the equipment.
- **Personal Protective Equipment (PPE)**: Wear appropriate PPE at all times. This includes hard hats, safety glasses, gloves, and high-visibility clothing.
- **Safety Culture**: Encourage a culture of safety and vigilance among colleagues. Share safety tips and experiences to promote a safer work environment.

## The Law

- Health and Safety at Work Act 1974: Requires employers to ensure the health and safety of employees and others affected by their work.
- Provision and Use of Work Equipment Regulations 1998 (PUWER): Mandates that equipment provided for use at work is suitable, maintained, and used correctly.
- Management of Health and Safety at Work Regulations 1999: Requires risk assessments and the implementation of necessary measures to protect workers.

# Why it Matters

Adhering to the Six Sâ??s is not just about compliance; itâ??s about ensuring the safety of everyone on the construction site. Non-compliance can lead to severe injuries, fatalities, and legal repercussions for both employees and employers.

## Engagement

- Questions:
  - 1. What is the first step you should take in an emergency involving earthmoving equipment?
  - 2. Why is it important to stay in the cab during certain emergencies?
  - 3. How can regular safety training benefit machine operators?
  - 4. What should you do if you notice a malfunction during operation?
- Activities:
  - 1. Emergency Drill: Conduct a mock emergency drill where operators practice the Six Sâ??s.
  - 2. **Safety Inspection**: Pair up attendees and have them perform a safety inspection on a piece of equipment, identifying potential hazards and discussing corrective actions.

# **Presenter Tips**

- **Emergency Drill**: Ensure the drill is realistic but controlled. Provide feedback on each step to reinforce learning.
- **Safety Inspection**: Guide attendees through the inspection process, highlighting common issues and best practices. Encourage discussion and questions to deepen understanding.

### CATEGORY

1. Uncategorized

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